



ChemMasters®

Duraguard 401

High Molecular Weight
Methacrylate Penetrating Sealer

SPECIALTY CONSTRUCTION PRODUCTS

P R O D U C T D A T A

DESCRIPTION

Duraguard 401 is a 3-component, low viscosity, solvent free, high molecular weight methacrylate penetrating sealer and crack healer. **Duraguard 401** may be used as a gravity fed resin or specialized crack injection product.

USES

- Provides long term protection for concrete surfaces against water and chloride penetration
- Penetrates to protect concrete from abrasion, impact, moisture and chemical attack
- Crack injection to structurally repair concrete
- Repair of joints, walls, columns and beams

ADVANTAGES

- Maximum strength, rigidity and adhesion to minimize crack movement or widening.
- Low viscosity to allow for deep penetration. **Duraguard 401** is capable of penetrating cracks as narrow as 0.001 inches wide by gravity alone.
- Wide temperature application range from 40° F (4° C) to 120° F (49° C).
- Fast setting - can be opened to traffic within 4 to 6 hours of application
- Excellent impact, abrasion and chemical resistance—resists attack from deicing salts and a wide range of other chemicals
- Withstands full immersion for extended duration in liquid chemicals and fresh or salt water without eroding, blistering or loss of bond
- Low odor / non-flammable formula

TECHNICAL DATA

Meets National VOC Emission Standards for Architectural Coatings 40 CFR Part 59 (< 600 g/L), Lake Michigan Air Directors Consortium (LADCO), and Ozone Transport Commission (OTC) (<100 g/L), meets the California Air Resources Board (CARB) standard of <100 g/L.

Test Data

Hardness (ASTM D 2240) Shore D	83
Water Absorption (ASTM D 570)	<0.1%
Vapor Pressure (ASTM D 323) <100 Pa @ 77° F (25° C)	<1 mm Hg
Compressive Strength (ASTM C 579)	7,000 psi
Tensile Elongation (ASTM D 638)	1-3%
Tensile Strength (ASTM C 307)	2,800 psi
Flexural Strength (ASTM D 790)	3,200 psi
Modulus of Elasticity (ASTM C 580)	1.5 x 10 ⁶
Tg	158-167°F (70-75°C)
Slant Shear Adhesion to concrete (ASTM C 882)	>1,500 failure within concrete
Solids	100%
Viscosity (ASTM D 2393)	<25 cps
Flash Point	>200° F (93° C)
Density	8.76 lbs/gal
Specific Gravity	1.05
V.O.C. Content	0 g/L
Application Temperature	40°F (4°C) to 120° F (49° C)
Pot Life	40-50 minutes
Cure Time	Up to 6 hours
Crack Size Range	0.001-0.125 in.

Packaging / Part Number

5 gal Kit containing: 5 gal pail of 401 Resin 1 pint can of 401 Promoter 1 qt. can of 401 Series Catalyst	36/pallet	5345.05
55 gal Kit containing: 55 gal drum of 401 Resin 1.4 gal pail of 401 Promoter 2.75 gal pail of 401 Series Catalyst	4/pallet	5345.55



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DIRECTIONS

Surface Preparation: Minimum surface and ambient temperature of 40°F (5°C) and rising during application and 24 hours thereafter. Maximum surface and ambient temperature of 120°F (49°C).

The surface to be treated shall be visibly dry. **Duraguard 401** is not to be applied to a deck within 24 hours after rainfall or when rain is forecast within 12 hours. Prior to application, the surface must be cleaned of oils, greases, wax, solvents, curing membranes and other contaminants. Unsound concrete must be removed by mechanical means.

Mixing: The amount of 401 Promoter and 401 Series Catalyst used per gallon of 401 Resin is dependent on the substrate temperature. Refer to the following chart:

Fluid ounces of Promoter & Catalyst per gallons of Resin

Temperature of Substrate °F/°C	Promoter 1 gal (5 gal)	Catalyst 1 gal (5 gal)
40 / 4	3.5 (17.5)	6.5 (32.5)
50 / 10	3 (15)	6 (30)
60 / 16	2.5 (12.5)	5 (25)
70 / 21	2 (10)	4 (20)
80 / 27	1.5 (7.5)	3 (15)
90 / 32	1 (5)	2 (10)

For warmer conditions, contact ChemMasters for proper catalyst and promoter adjustments. **Duraguard 401** must be thoroughly mixed before application. Use a mechanical drill equipped with a jiffler type mixing prop. Based on surface temperature, mix the appropriate amount of 401 Promoter and the **Duraguard 401** Resin for one minute and then add the proper amount of 401 Series Catalyst and mix for another full minute.

Application: The relative humidity must be below 85% and the surface temperature must be a minimum of 5° F (2.7° C) above the dew point for 6 hours after application. Immediately after mixing, pour all the mixed **Duraguard 401** onto the prepared concrete. Spread the material with a serrated squeegee or with brooms, maintaining a 15 mil wet film. Backroll material into place with a short nap, solvent resistant roller. The mixed material must be applied within 20 minutes of mixing. The application rate is 100-150 ft² (9.3 to 13.9 m²) per gallon depending upon the porosity of the concrete. Broadcast silica or aluminum oxide into the wet coating at a rate of 1 lb. per yd² (or DOT specified rate) and backroll with additional **Duraguard 401**.

Crack Injection: For vertical and overhead repairs, **Duraguard 401** must be injected using typical single component, pressure injection pumps as manufactured by Lilly Corp, Graco or Dispensing Technology Corp.

Cleanup

Clean tools and equipment used to apply **Duraguard 401** with **Polyseal solvent**, xylene or mineral spirits before material dries.

STORAGE

Store factory sealed containers of unmixed **Duraguard 401** at 50 to 75° F (10 to 24° C) temperatures in a cool dry area away from direct sunlight or sources of heat. Temperatures in excess of 75° F (24° C) cause premature aging of the material. Shelf life of properly stored material is one year from date of manufacture.

LIMITATIONS

- Exposure to excessive heat of mixed material can cause premature gelling and reduce the working time.
- **Duraguard 401** has a short potlife. Surfaces must be completely prepared and ready before material is mixed.
- As a crack injection material, **Duraguard 401** is intended for use by experienced applicators only.
- **All label precautions and the SDS must be fully understood before using this product.** Ensure that you are using the most recent technical data sheet for instructions. Go to www.chemmasters.net for the most up to date information or contact ChemMasters at 800.486.7866 to verify.
- Proper application is the responsibility of the user. ChemMasters can only make technical recommendations and cannot provide quality control on the jobsite.

PRECAUTIONS:

Promoter and Catalyst must never be mixed together as a dangerous chemical reaction can occur.

Resin: WARNING: Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation.

Promoter: Danger: Flammable Liquid and Vapor. Harmful if swallowed. Harmful if inhaled. May cause respiratory irritation. May be fatal if swallowed and enters airways. May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child.

Catalyst: Danger: Combustible Liquid. Heating may cause a fire. Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. Toxic if inhaled. May cause damage to organs (kidneys & liver) through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects.

See the safety data sheet for further details regarding safe use of this product.

Keep out of the reach of Children.

This Product is Formulated and Labeled for Industrial and Commercial Use Only

FOR BEST RESULTS AND SAFEST USAGE, USER IS SPECIFICALLY DIRECTED TO CONSULT THE CURRENT MATERIAL SAFETY DATA SHEET AND PACKAGE LABEL FOR THIS PRODUCT. We warrant our products to meet our published specifications and to be free from defects in materials and workmanship to the acceptable quality levels defined in these specifications. If acceptable quality levels are not specified, the acceptable quality levels will be those normally supplied by us for the product. We make no guarantee of the results to be obtained from the use of our products. The determination as to the adaptability of any of our products to the specific needs of the Buyer is solely Buyer's prerogative and responsibility. We are glad to offer suggestions on the use of our products. Nevertheless, there are no warranties given except such expresses warranties offered in connection with the sale of a particular product. Our liability shall be limited to replacement of, or refund of an amount not to exceed the purchase price attributed to, the goods as to which such claim is made. Our selection of one of these alternatives shall be Buyer's exclusive remedy. IN NO CASE SHALL WE BE LIABLE FOR CONSEQUENTIAL OR SPECIAL DAMAGES, EVEN IF WE HAVE BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. THE FOREGOING WARRANTIES ARE IN LIEU OF ALL OTHER WARRANTIES, GUARANTEES, CO-CONDITIONS AND REPRESENTATIONS, EITHER EXPRESSED OR IMPLIED, WHETHER ARISING UNDER ANY STATUTE, COMMON LAW, USAGE OR TRADE, COURSE OF DEALING OR OTHERWISE, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.