ChemMasters Material Safety Data Sheet

1. Chemical Product and Company Information

Product Name: Duraflow 150 (Part B-Hardener)

ChemMasters 300 Edwards Street Madison, Ohio 44057 440/428-2105

In Case of Emergency Contact: CHEMTREC 800/424-9300

2. Composition / Information on Ingredients

Hazardous Components	CAS #	Exposure Limits			% by Wt
		OSHA (PEL/TWA)	ACGIH (TLV/TWA)	OTHER	
Benzyl Alcohol	100-51-6	NE	NE	—	>40 %
Isophoronediamine	2855-13-2	NE	NE	—	<40%

3. Hazards Identification

WARNING **CORROSIVE LIQUID** Causes eye burns Causes skin burns and/or allergic skin reaction May cause allergic respiratory reaction

Potential Health Hazards - Acute

Eye: May cause chemical burn — damage irreversible.

Skin: Sensitizer — may cause allergic reaction which can be severe in certain individuals. Moderately toxic, may cause chemical burns.

Inhalation: May cause headaches, nausea, dizziness and respiratory irritation. Sensitizer — may cause allergic respiratory reaction.

Ingestion: No specific information available. Moderately toxic. May cause gastrointestinal irritation, ulceration and/ or burns of mouth and throat.

Potential Health Effects - Chronic

Overexposure may cause CNS depression and/or lung damage. IARC Monographs Carcinogenicity: NTP **OSHA** Regulated

NO NO NO

4. First Aid Measures

Eye: Immediately flush with plenty of water for at least 15 minutes. Get medical attention.

Skin: Flush immediately with plenty of water for at least 15 minutes while removing contaminated clothing.

Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Ingestion: Do NOT induce vomiting. Give victim a glass of water. Call a physician immediately. Never give anything by mouth to an unconscious person.

SEEK MEDICAL ATTENTION IF SYMPTOMS PERSIST

5. Fire Fighting Measures

Flash Point (method used): 203°F (TCC)

Flammable Limits (% volume in air): Lower = Not applicable Upper = Not applicable

Auto Ignition Temperature: Not applicable

Extinguishing Media: Ignition will give rise to a Class B fire. Dry chemicals, CO₂, Halon, water spray or foam. **Hazard Combustion Products:** Carbon dioxide, carbon monoxide and/or oxides of nitrogen.

Fire Fighting Instructions: Remove all ignition sources. Wear self contained breathing apparatus and complete personal protective equipment when entering confined areas where potential exposure to vapors or products of combustion exists.

6. Accidental Release Measures

Spill: Absorb with inert material, then place in chemical waste container for later disposal.

7. Handling and Storage

Handling: Use with adequate ventilation. Avoid contact with skin and eyes. Always use good industrial hygiene practices and safety guidelines when dealing with this potentially hazardous product.
Storage: Keep containers closed and store in a dry, well ventilated area.

8. Exposure Controls / Personal Protection

Exposure Controls: Mechanical exhaust should be used. A source of clean water should be available for flushing eyes and skin.

Personal Protection: Protective clothing, chemical splash goggles, rubber gloves and a vapor respirator.

9. Physical and Chemical Properties

Appearance: Amber liquid Odor: Ammoniacal odor Boiling Point: >392°F Melting Point: No Data Vapor Pressure (mm/Hg): 0.30075 Vapor Density (Air = 1): >1 Solubility in Water: <1% Specific Gravity (H2O = 1): 1.01 Evaporation Rate (n-Butyl Acetate = 1): Not applicable pH: Alkaline

10. Stability and Reactivity

Chemical Stability: Stable
Conditions to Avoid: Excessive heat
Incompatibility (materials to avoid): Contamination with strong acids, bases, epoxy resins or isocyanates can cause polymerization.
Hazardous Decomposition or By-products: Thermal decomposition may include carbon monoxide, carbon dioxide and/or oxides of nitrogen.

Hazardous Polymerization: Will not occur

11. Toxicological Information

Components	Oral LD50	Dermal LD50	Inhalation LC50
	(rat)	(rabbit)	(rat)
Triethylenepentamine	>500 mg/kg	>2000 mg/kg	—

12. Ecological Information

No data available

13. Disposal Considerations

Dispose of in accordance with all federal, state and local regulations. If uncertain of local regulations in your area, contact the proper environmental authorities for disposal. Under RCRA 40 CFR 261 this material is hazardous waste number D002.

14. Transportation Information

For U S National, International & Air Shipments Shipping Description: Corrosive Liquids N.O.S. (Modified Polyamine), 8, UN1760, III Emergency Response Guide Number: 154 Hazard Class: Corrosive

15. Regulatory Information

OSHA: This material is hazardous by definition of Hazardous Communications Standard (29 CFR 1910.1200) CERCLA Reportable Quantity: Not applicable SARA Title III: Section 311/312 hazard categories: acute health, delayed health Section 313 reportable ingredients: Components CAS # Maximum % None — —

16. Other Information

MSDS Status: Revised 04/15/02 Industrial Abbreviation Legend on page 4 of this MSDS.

Industrial Abbreviation Legend

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ACGIH	American Conference of Governmental Industrial	mg/m³	milligrams per cubic meter
	Hygienists	NIOSH	National Institute for Occupational Safety and Health
CAA	Clean Air Act (EPA)	NTP	National Toxicology Program
CERCLA	Comprehensive Environmental Response,	OSHA	Occupational Safety and Health Administration
	Compensation & Liability Act of 1980 (Superfund) (EPA)	PEL	Permissible Exposure Limit
CNS	Central Nervous System	ppm	parts per million
CWA	Clean Water Act (EPA)	RCRA	Resource Conservation and Recovery Act (EPA)
DOT	Department of Transportation	SARA	EPA's Superfund Amendment and Reauthorization
EPA	Environmental Protection Agency		Act (EPA)
g/kg	grams per kilogram	STEL	Short-Term Exposure Limit, ACGIH terminology
IARC	Internal Agency for Research on Cancer	TLV	Threshold Limit Value
LC50	Lethal Concentration in which 50% of the test animals are	TWA	Time-Weighted Average
	expected to die		
LD50	Lethal Dose in which 50% of the test animals are		
	expected to die		

THIS PRODUCT IS FORMULATED AND LABELED FOR INDUSTRIAL AND COMMERCIAL APPLICATION ONLY

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